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AMS2418: Plating, Copper - SAE International

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tlf!.Al!!!! AMS2418 REV.H An SAE
International Group MATERIAL
SPECIFICATION Issued 1951-10 Revised
2011-02 Superseding AMS2418G Plating,
Copper RATIONALE AMS2418H results
from a Five Year Review and update of

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this specification.

!!!' Aerospace AEROSPACE REV.H MATERIAL SPECIFICATION

APP meets industry and regulatory standards, including AMS 2418 which replaces copper plating per MII-C-14550. All our processes are certified to ISO 9001:2015. Accurate Precision Plating is

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AMS 2418: MIL-C-14550: MIL-P-47266:
ALL SPECS: AMS 1290: Copper Plating
Operations: Minneapolis, MN Empalme,

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Copper Electroplating Services | AMS 2418 | INCERTEC

scope: Form. This specification covers

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the requirements for electrodeposited copper. Application. This process has been used typically to provide an anti-seize surface, to prevent carburizing of surfaces on which carburizing is neither required or permitted, to prevent decarburization, to enhance solderability, or to provide a source of copper for furnace brazing, but usage is

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not limited to ...

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C-14550, AMS 2418 and ASTM ...

AMS 2418 (electrodeposited copper)
Nickel Plating. AMS 2403 (general
purpose) AMS 2423 (hard nickel) AMS
2424 (low-stressed nickel) AMS QQ N
290 (electrodeposited nickel) Contact Us
for Platings/Coatings to Meet Your AMS
Specs. If your project requires platings
and coatings that meet AMS specs, turn

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to ENS Technology.

AMS Specifications for Surface Coatings | AMS Specs

AMS-2418 Plating, Copper AMS-C-26074 Coatings, Electroless Nickel Requirements For 1/ AMS-QQ-N-290 Nickel Plating, Electrodeposited AMS-P-81728 Plating, Tin-Lead,

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Electrodeposited 1/ SAE International has re-activated AMS-C-26074. This document may be used interchangeably with AMS-2404 in equivalent plating conditions defined in each specification. European Union

Plating System Specifications and Inspection Techniques

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ams-p-81728 (mil-p-81728) barrel & rack
alloy plating of tin/lead 60/40 +/- 10%
copper obsolete spec. mil-c-14550
ams-2418 (mil-c-14550) barrel & rack
type 1- engineering plating type 2-
plating for masking passivation obsolete
spec. qq-p-35 ams2700 ams-qq-p-35 (qq-
p-35) basket & rack only type i- low
temperature type ii- medium

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temperature type iii- high temperature

Plating Specifications - Los Angeles, CA - M&R Plating ...

Operation Specification Approval Date

Vendor Code or Approval Number;

Copper: AMS 2418: 2008: 697701: Black

Oxide: MIL-DTL-13924: Cadmium: AMS-

QQ-P-416: Zinc Phosphate

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Approvals - PPI Aerospace

Thus, AMS 2418-1 designate a thickness of 0.0001-0.0003 inch (2.5-8 microns) and AMS 2418-6 designate a thickness of 0.0006-0.0008 inch (15-20 microns). 2
Plating for masking - plating thickness shall be nominally 0.002 inch (51 microns).

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Copper Plating - EMIRFI Shield Plating Inc.

cognizant engineering organization. See 8.13 for thickness requirements specified by AMS-C-26074 Grade designations. 3.4.2 Adhesion shall meet the requirements of ASTM B 571 bend test 180 degree with 4T mandrel or,

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when acceptable to the cognizant engineering organization, 3.4.2.1. may be used to demonstrate acceptable adhesion.

AEROSPACE MATERIAL AMS2404 REV. G SPECIFICATION

MIL-C-14550B (NOTICE 1), MILITARY
SPECIFICATION: COPPER PLATING

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(ELECTRODEPOSITED) (07 APR 1998)
[S/S BY SAE-AMS2418]., MIL-C-14550B,
dated 2 December 1983, and
AMENDMENT 3, dated 20 March 1987,
are hereby canceled. Users may consult
AMS 2418, "Plating, Copper", as a
possible replacement.

MIL-C-14550 B NOTICE-1 COPPER

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PLATING

sae ams 2418h-2011 (sae ams2418h-2011) We have no amendments or corrections for this standard. Are the documents at the ANSI Webstore in electronic Adobe Acrobat PDF format only?

SAE AMS 2418J-2017 - Plating,

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Copper

AMS-2418 : Electroless Nickel Coatings:
AMS-2404 and AMS-C-26074 :
Electropolish: ASTM-B912: Gold Plating:
ASTM-B488 and AMS-2422 : Lubricant,
Solid Film: MIL-PRF-46010 : Magnesium
Anodic Treatment: AMS-M-45202 and
ASTM-D1732: Magnesium Chromic
Treatment: AMS-M-3171: Nickel

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Coatings: AMS-QQ-N-290 and AMS-2403:
Passivation Treatments: AMS-2700 ...

AMS-2753 Archives - Document Center's Standards Forum

AMS 2418 Plating, Copper AMS 2424
Plating, Nickel Low-Stressed Deposit
AMS 2759 Heat Treatment of Steel Parts,
General Requirements ARP1820 Chord

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Method of Evaluating Surface
Microstructural Characteristics 22 ASTM
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